



MATERIAL SAFETY DATA SHEET



Purple Primer

Date Revised: Jan-2019
Supersedes: Jan-2009

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: PURPLE PRIMER
PRODUCT USE: Joining PVC/CPVC Pipes
Product code - APP
Use before 2 years of Manufacturing date on the bottom of can

MANUFACTURER:
Bharat Pipe Industries
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EMERGENCY: Call +91 70456 30777

SECTION 2 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Purple Liquid	Odor	Solvent
Form	Translucent liquid	Odor Threshold:	Not Available
pH	Not Available	Boiling Range:	151 °F (66.11 °C)
Melting/Freezing Point:	Not available.	Evaporation Rate:	5.5 - 8
Boiling Point:	66.11°C (151°F) Based on the first boiling component	Flammability:	Not available.
Flash Point:	14.0 - 23.0 °F (-10.0 - -5.0 °C)	Vapor Pressure:	145 mm Hg @ 20 C
Specific Gravity:	0.84 @23°C (73°F) approximately .may vary	Vapor Density:	2.5
Solubility:	Negligible	Viscosity	Not Available
Partition Coefficient n-octanol/wate	Not Available	VOC (Weight %)	< 550 g/l SQACMD Method 24
Auto - Ignition Temperature:	Not available		
Decomposition Temperature:	Not applicable		
	7 lb/gal		

SECTION 3 - HAZARDS IDENTIFICATION

GHS Label:



Signal Word: Danger

Hazard Statements

- Highly flammable liquid and vapour
- Cause serious eye irritation
- Flammable liquid and vapour
- Harmful if inhaled
- May cause respiratory irritation
- May cause drowsiness or dizziness
- May form explosive peroxides
- Repeated exposure may cause skin dryness or cracking
- Keep away from heat/sparks/open flames/hot surfaces-No Smoking
- Avoid breathing dust/fume/gas/mist/vapours/spray
- Wear protective gloves/protective clothing/eye protection/face protection
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- Get medical advice/attention
- Store in a well ventilated place. Keep container tightly closed
- Dispose of contents/container in accordance with local regulation

SECTION 4 - COMPOSITION/INFORMATION ON INGREDIENTS

	CAS#	EINECS #	REACH	
			Pre-registration Number	Concentration % by weight
Cyclohexanone	108-94-1			25-40
Tetrahydrofuran	109-99-9	201-159-0	05-2116297728-24-0000	15-30
Acetone	67-64-1	200-662-2	05-2116297713-35-0000	25-40
Methyl ethyl ketone	78-93-3			15-30

All the constitutes of this adhesive product are listed on the TCSA inventory of chemical substance maintained by US EPA, or are exempt from listing.

SECTION 5 - ACCIDENTAL RELEASE MEASURES

Personal precautions: Keep away from heat, sparks and open flame.
provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment. Prevent contact with skin or eyes (see section 8)

Environmental Precautions: Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course.

Method of Cleaning up: Cleanup with sand or other inert absorbent material. Transfer to a closable steel vessel.

Material not to be used for clean up: Aluminum or plastic containers

SECTION 6 - FIRST AID MEASURES

Contact with eyes: Flush eye immediately with plenty of water for 15 minutes and seek medical advice immediately.

Skin Contact: Remove contaminated clothing and shoes. Wash Skin thoroughly with soap and water. If irritation develops, seek medical advice.

Inhalation: Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice.

Ingestion: Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.

SECTION 7 - FIREFIGHTING MEASURES

Suitable Extinguishing Media: Dry Chemical powder, carbon dioxide gas, Alcohol resistant foam, Halon, water fog.

Unsuitable Extinguishing Media: Water spray or stream.

Exposure Hazards: Inhalation or dermal contact

Combustion Products: Oxides of carbon, Hydrogen chloride and smoke

Protection for Firefighters: Self-contained breathing apparatus or full-face positive pressure airline masks.

SECTION 8 - HANDLING AND STORAGE

Handling: Avoid Breathing of vapor, avoid contact with eyes, skin and clothing.
Keep away from ignition sources, use only electrically grounded handling equipment and ensure ventilation/fume exhaust hoods.
Do not eat, drink or smoke while handling

Storage: Store in ventilated room or shade below 33°C (90°F) and away from direct sunlight.
Keep away from ignition sources and incompatible materials: caustics, inorganic acids, chlorinated compounds, strong oxidizers and isocyanates. Follow all precautionary information on container label, product bulletins and solvent cementing literature.



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SECTION 9 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION

Engineer Controls: Use Local exhaust as needed.
Monitoring: Maintain breathing zone airborne concentrations below exposure limits.
Personal protective Equipment (PPE):
EYE Protection: Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields, etc. as may be appropriate for the exposure.
Skin protection: Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion. Use of solvent resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive application practices and procedure are used for making structural bonds.
Respiratory Protection: Prevent Inhalation of the solvents. Use in a well ventilated room. Open doors and/or windows to ensure airflow and air change. Use local Exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the exposure limit value will not usually be reached. When limits approached, use respiratory protection equipment.

SECTION 10 - STABILITY AND REACTIVITY

Stability: Stable
Hazardous decomposition products: None in normal use. When forced to burn, this product gives off oxides of C, hydrogen chloride & smoke
Conditions to avoid: Keep away from heat, sparks, open flame and other ignition sources.
Incompatible Materials: Oxidizers, strong acids and bases, amines, ammonia

SECTION 11 - TOXICOLOGY INFORMATION

Likely Routes of Exposure: Inhalation, Eye and Skin Contact

Acute symptoms and effects:

Inhalation: Severe overexposure may result in nausea, headache. Can cause drowsiness, irritation of eyes and nasal passages.
Eye contact: Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid.
Skin Contact: Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.
Ingestion: May cause nausea, vomiting, diarrhea and mental sluggishness.

Chronic (long-term effects): Not known to humans.

Toxicity:	LD50	LC50
Tetra hydro furan (THF)	Oral: 2842 mg/kg (rat)	Inhalation 3 hrs. 21,000 mg/m3 (rat)
Methyl Ethyl Ketone (MEK)	Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit)	Inhalation 8 hrs. 23,500 mg/m3 (rat)
Cyclohexanone	Oral: 1535 mg/kg (rat), Dermal: 948 mg/kg (rabbit)	Inhalation 4 hrs. 8,000 mg/m3 (rat)
Acetone	Oral: 5800 mg/kg (rat)	Inhalation 50,100 mg/m3 (rat)

SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity: None Known
Mobility: On normal use, Emission of volatile organic compounds (VOC's) to the air takes place, typically at a rate of <490 g/l
Degradability: Biodegradable
Bioaccumulation: Minimal to none

SECTION 13 - WASTE DISPOSAL CONSIDERATION

Follow local and national regulations, consult disposal expert.

SECTION 14 - TRANSPORT INFORMATION

Proper Shipping Name: Adhesives
Hazard Class: 3
Secondary Risk: None
Identification Number: UN 1133
Packing group: PG II
Label Required: Class 3 Flammable liquid
Marine Pollutant: No

SECTION 15 - REGULATORY INFORMATION

Precautionary Label Information: Highly Flammable, Irritant
Symbols: F, Xi
Risk Phrases: Highly flammable
 May from explosive peroxide
 Harmful by inhalation
 Irritating to eyes and respiratory system.
 repeated exposure may cause skin dryness or cracking
 Vapors may cause drowsiness and dizziness.
Safety phrases: Keep out of the reach of children
 Keep container in a well ventilated place
 Keep away from source of ignition - No Smoking
 Avoid contact with eyes.
 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
 Do not empty into drains.
 Take precautionary measures against static discharges.
 If swallowed, seek medical advice immediately and show this container or label

SECTION 16 - OTHER INFORMATION

NFPA and HMIS :
NFPA Hazard Signal : Health: 2 Flammability: 3 Reactivity: 1 Special : None
HMIS Hazard Signal : Health: 2* Flammability: 3 Reactivity: 1 PPE : G

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